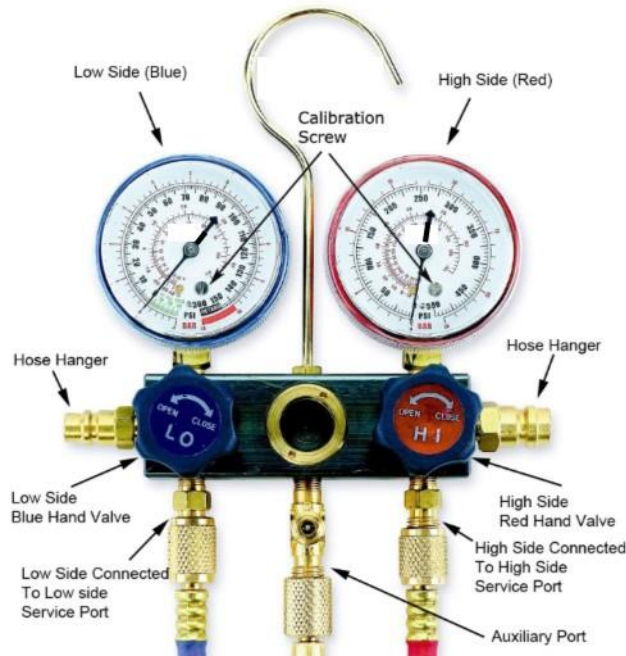




Air Conditioning Products  
Tools, Equipment & Refrigerant

## R-1234yf Automotive Air Conditioning Manifold Gauge Sets (6850/6852)



*Photo shown may be different than actual manifold provided*

**Caution: These instructions are not for use with Hybrid Vehicles. For instructions for servicing Hybrid Vehicles use Hybrid Vehicle manufacturer's service manual only.**

Confirm system refrigerant type before servicing vehicle. Cross contamination of refrigerants can cause damage to A/C system, service tools and equipment. Do not blend refrigerants in a system or in the same container.

Do not breathe in A/C refrigerants, lubricant vapor or mist. Exposure may irritate eyes, nose, and throat. If accidental system discharge occurs, ventilate area before continuing service. Obtain health and safety information from refrigerant and lubricant manufacturers if required.

### **GENERAL MANIFOLD INFORMATION:**

The right side of the manifold with the red hand valve is the high side; the red gauge is the high pressure gauge. The left side of the manifold with the blue hand valve is the low side; the blue gauge is the vacuum/pressure gauge. Separate passages from the low and high side fittings to their respective gauges allow the technician to

check pressure and vacuum reading whether the hand wheels are in the closed or open position. The manifold body connects all three fittings to each other by internal passages. The red (HIGH SIDE) opens or closes the flow through the fitting on the bottom right side to the other two fittings, provided the blue (LOW SIDE) is in the open position.

**Note: If gauges do not read 0 psi, remove gauge face and adjust calibration screw to 0 psi.**

**Note: Do not over tighten hoses on to manifold gauge set.**

**Caution: Never open the high side valve on manifold gauge set when the A/C System is operating.**

## **R-1234YF SYSTEM OPERATION:**

Connect the R-1234YF service couplers to the proper color charging hoses.

Note: You must use R-1234YF quick couplers to connect to the manifold gauge set to the vehicle's R-1234YF A/C service ports. The coupler must be in the closed position before connecting to the appropriate vehicle's service port. To close, turn the knob on the top of the coupler counterclockwise, until it stops, retract the coupler sleeve, then push it on the appropriate service fitting, then release the sleeve. **Caution: All R-1234YF service couplers must be connected to a refrigerant hose and the refrigerant hose must be connected to a manifold gauge set with both low and high side valves in the closed position before connecting the R-1234YF service couplers to an A/C System.**

### **Connect to A/C System to Diagnose the A/C System:**

1. Close all valves on the manual service couplers and manifold gauge set. Connect the high side coupler which is connected to the red hose to the vehicle's high side service port and connect the low side coupler which is connected to the blue hose to the vehicle's low side service port.
2. Start the vehicle, then turn on the A/C system, and let it run until the gauge readings stabilize.
3. If the gauge readings are within the manufacturer's specification, and the A/C system appears to be operating properly, stop the A/C system, turn off the vehicle, and disconnect the hoses from the system.
4. If the pressure shown on the gauges differ from the manufacturer's specifications, determine the problem and make the necessary repairs.

## **EVACUATING AND CHARGING AN A/C SYSTEM**

Recover all refrigerant from the system using A/C recovery service equipment.

**DO NOT VENT REFRIGERANT TO THE ATMOSPHERE. USE APPROPRIATE RECOVERY EQUIPMENT.**

### **SYSTEM EVACUATION:**

Connect the BLUE LOW side service hose to the A/C system's LOW side service port. Connect the RED HIGH side service hose to the A/C system's HIGH side service port. Connect the CENTER YELLOW

charging hose to a vacuum pump. If using manual R-1234YF couplers, after connecting the couplers to the A/C system, open the manual couplers by turning the knob on the top of the coupler clockwise until it stops.

1. Open the HIGH and LOW manifold valves using the Red and Blue hand valves and start the vacuum pump.
2. After evacuating the system according to the manufacturer's specifications, close both the HIGH and LOW side hand valves and turn off the vacuum pump.
3. Disconnect the YELLOW charging hose from the vacuum pump and connect it to the appropriate refrigerant container.
4. You can now charge the A/C system according to the manufacturer's specifications.

**CAUTION: Always connect hoses to the manifold gauge set and R-1234YF couplers before connecting R-1234YF couplers to the R-1234YF service ports on the A/C system to prevent refrigerant from escaping from open fittings and to prevent any from entering an evacuated system. Never open the RED high-pressure hand valve when the A/C System is operating. Charge with gas only, never with liquid refrigerant.**

After all connections have been made, the refrigerant can be added through the low side on most systems. (Consult OEM capacity specifications)

### **Charging an Empty System:**

1. Vehicle engine must be not running and the A/C system must be turned off.
2. Make certain that the dispensing valve on the refrigerant source is in the closed position.
3. Make certain that both the high pressure and the low pressure valves are in their closed position.
4. Connect both high and low R-1234YF couplers to the A/C system's service ports. After connecting the manual R-1234YF couplers, open the couplers by turning the knob on the top of the coupler clockwise until it stops.
5. Open valve on the refrigerant source.
6. Open the low side valve on the manifold gauge set.
7. Charge system until gauges read over 50 pounds of pressure.
8. Close low side valve on the manifold gauge set.
9. Both High Side and Low Side valves on the manifold gauge set must be turned off.
10. Go to step # 4 in Charging an A/C System that is low on Refrigerant below:

### **Charging an A/C System that is low on Refrigerant:**

1. Make certain that the dispensing valve on the refrigerant source is in the closed position.
2. Make certain that both the high pressure and the low pressure valves are in their closed position.
3. Connect both high and low R-1234YF couplers to the A/C system's service ports. After connecting the manual R-1234YF couplers, open the couplers by turning the knob on the top of the coupler clockwise until it stops.

4. Start the vehicle. Ensure adequate air flow enters through the front of the vehicle to avoid overheating.
5. Turn on the air conditioner. Set controls for maximum cooling and high fan speed.
6. Open the dispensing valve on the refrigerant source. Keep the refrigerant source upright at all times so that refrigerant can only enter the hoses as a gas. Allow the gas to flow into the system until the desired amount has been added or until the source container is empty. **USE OF AN ELECTRONIC SCALE (FJC part # 2850) IS RECOMMENDED FOR THIS OPERATION IF CHARGING WITH A 30 POUND CYLINDER.** Refrigerant will continue to flow as a gas as long as the pressure in the can is greater than the pressure in the system. Getting the required refrigerant amount into the system may take several minutes.
7. To begin adding refrigerant (with system running) open the BLUE LOW side hand valve on the low pressure side of the manifold gauge set.
8. When you have charged the system to manufacturer's specifications, close the manifold's BLUE LOW side hand valve. Let the compressor run and check the gauge readings to be sure the system is operating properly. If not, repair the system as required by vehicle manufacturer service manual.
9. To disconnect the manifold when the system filled and operating properly, close the BLUE LOW side hand valve and close the RED HIGH side hand valve on the manifold.
10. To disconnect the manual R-1234YF coupler, turn the knob on the R-1234YF coupler counterclockwise until finger tight. Slide the coupler sleeve up, releasing the coupler from the vehicle's service port.

**Remove the R-1234YF couplers carefully from the system.**

**CAUTION: HIGH SIDE QUICK COUPLER MAY BE EXTREMELY HOT**

11. Replace protective caps on vehicle's service fittings.

**Caution: FJC manifold gauge sets should only be used by technicians trained or experienced in servicing A/C systems.**